This page describes how to convert an external brush block

Cut the earth tang off, use a small hacksaw

Cut right in at the angle

This is not cut completely off and will short
Finished result will look like this.

Link these two terminals together, the other male spade terminal is now the FIELD terminal on the ZM4

Note: disregard the label on the various terminals, they are not necessarily correct.

If you do not remove the earth tang the alternator will attempt to drive to full output.