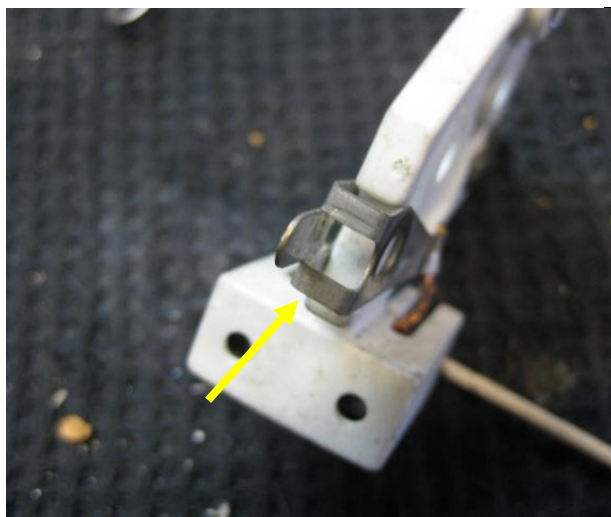
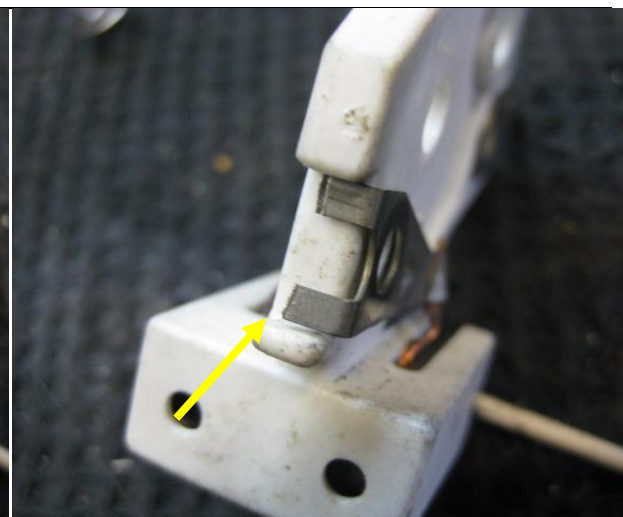


To configure for ZM4, the earth connection needs to be isolated and a wire run to the ZM4 field terminal



Before modification



After modification

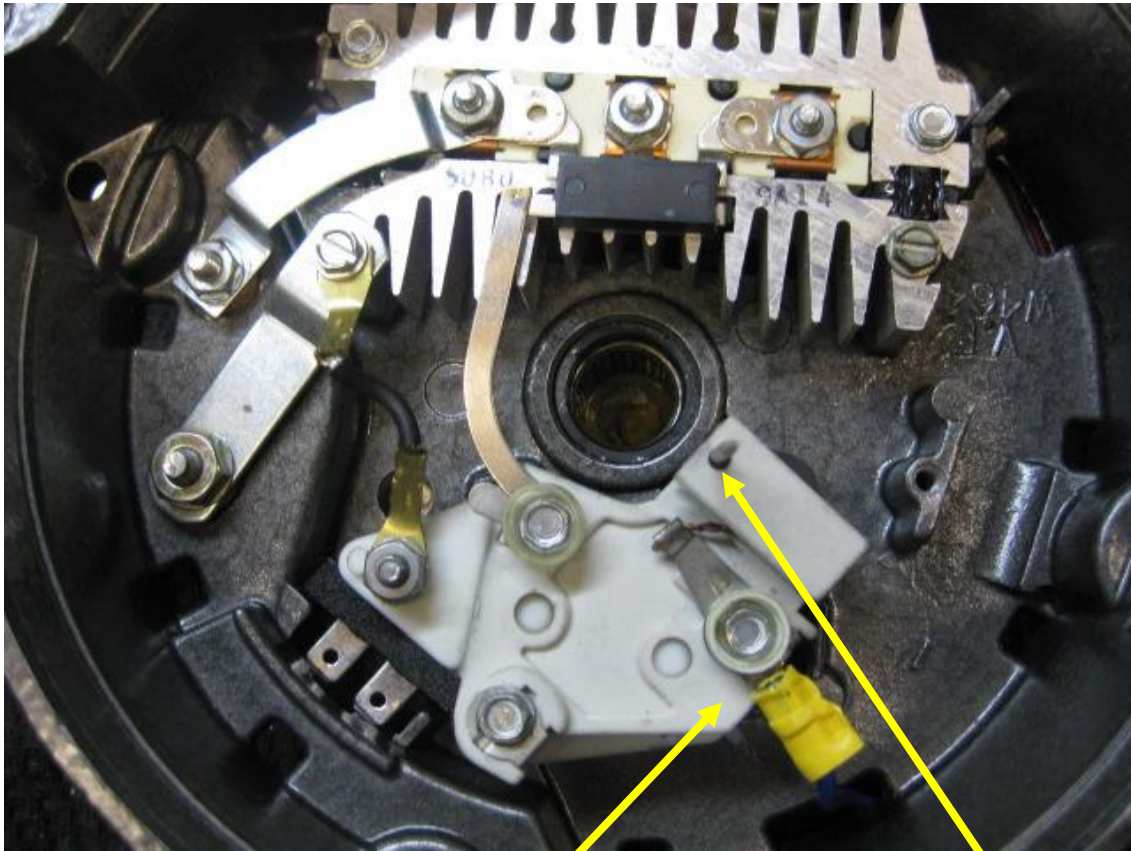
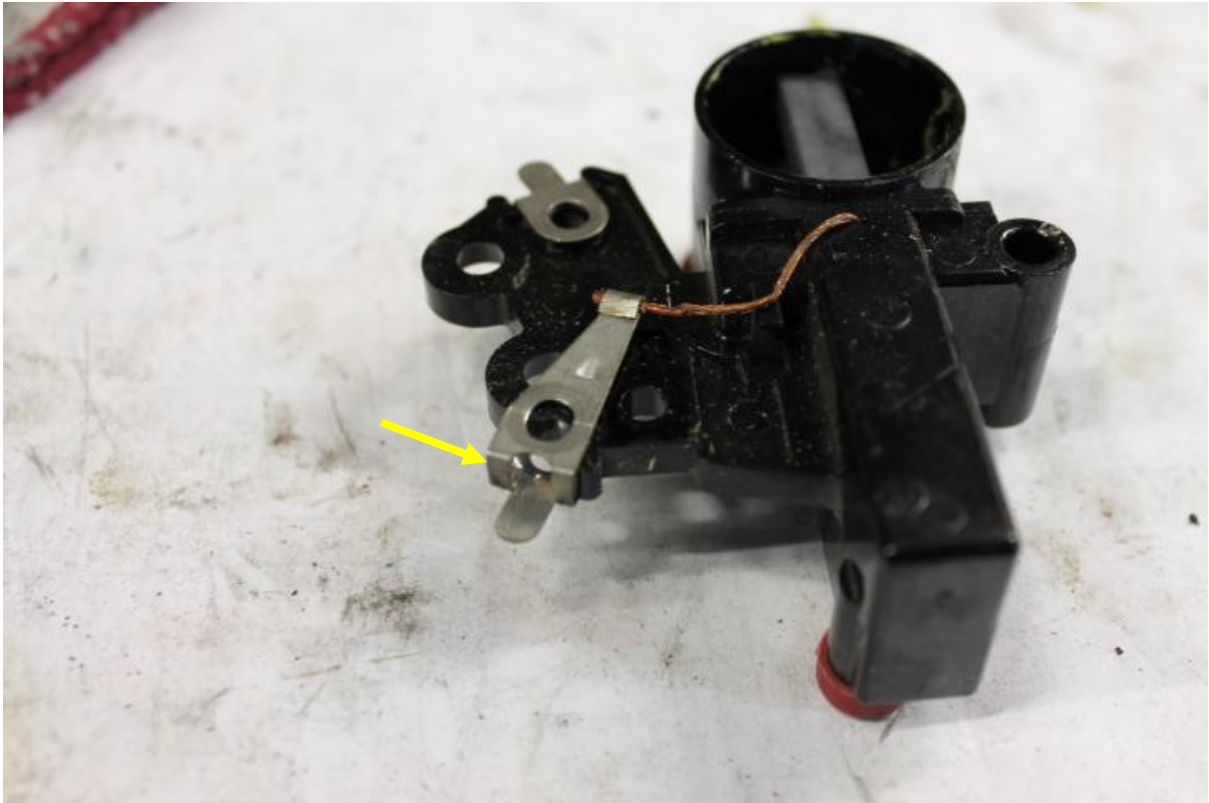


Photo showing Field wire connected

Use a tooth pick to hold brushes in whilst assembling rotor assembly

The following photo shows a different configuration but essentially the same principle applies



Delco Remy range, cut the tang off as it wraps around the bottom

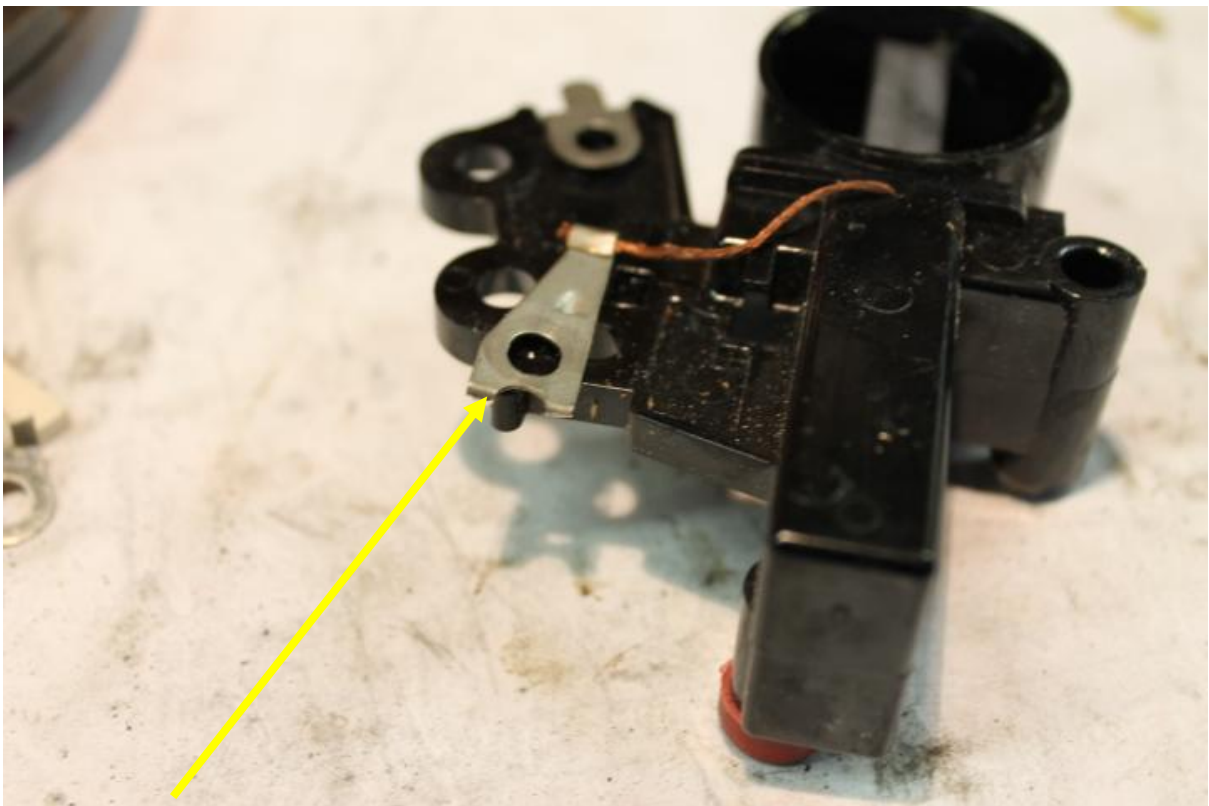


Photo showing tang following cut, the brush **must not** make contact with the regulator. You will note there are two screws with insulators on the shaft, these go in the brush block



Place a ring terminal on the earth brush and run out to the FIELD terminal on the ZM4